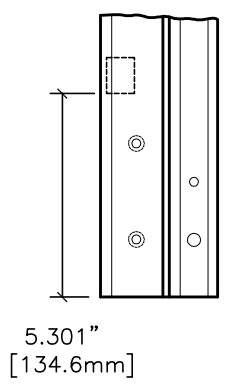



Vertical Hole Spacing

Non cumulative tolerances on hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	3022.0 ± 0.00	118.976 ± 0.000
B	37.9 ± 0.025	1.488 ± 0.010
C	63.5 ± 0.020	2.500 ± 0.008
D	184.2 ± 0.020	7.250 ± 0.008
E	247.7 ± 0.020	9.750 ± 0.008
F	260.4 ± 0.020	10.250 ± 0.008
G	196.9 ± 0.020	7.750 ± 0.008
M	171.5 ± 0.020	6.750 ± 0.008
N	263.5 ± 0.020	10.375 ± 0.008
O	387.4 ± 0.020	15.250 ± 0.008
P	520.7 ± 0.020	20.500 ± 0.008
R	75.9 ± 0.020	2.988 ± 0.008
S	209.6 ± 0.020	8.250 ± 0.008



End of hinge to first bearing, both ends.


HAGER COMPANIES
 HIGHWAY 78 WEST
 P.O. BOX 3368
 OXFORD, ALABAMA 36203

780-210 119" SD

DATE 10-25-96	REV. 01-15-02	DR. KBJ	SCALE None
FILENAME z:\roton\template\standard\780-210.dwg			
DRAWING NO. 780210119SD			