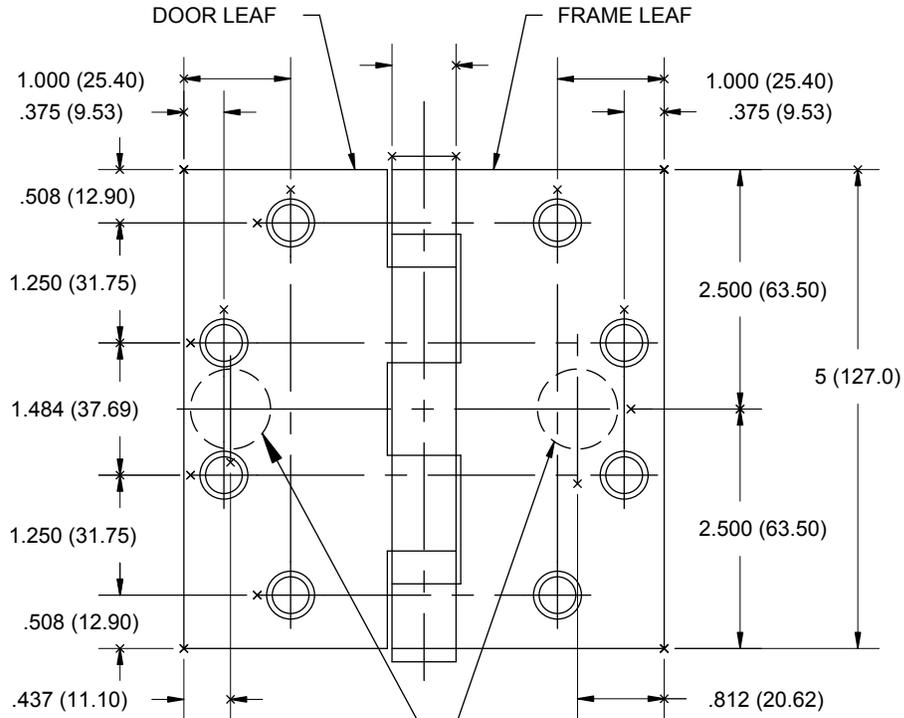


FULL MORTISE TEMPLATE HINGES AIR TRANSFER TYPE ATH

Template No. T -630

ORIG 11-2-00 RAM

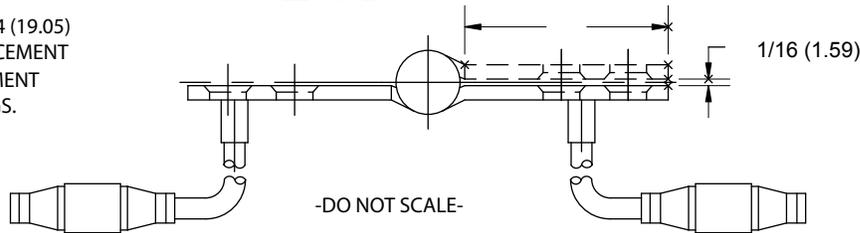
SIZES: 5 x 4 -- 5 x 4 1/2 -- 5 x 5
(127.0 x 101.6) (127.0 x 114.30) (127.0 x 127.0)



DRILLING INSTRUCTIONS

NOTE A:
DRILL AND DEBURR \varnothing 3/4 (19.05)
HOLE IN DOOR REINFORCEMENT
& IN FRAME REINFORCEMENT
FOR PNEUMATIC FITTINGS.

SEE NOTE A



CATALOG NUMBER		METAL GAUGE	(E) KNUCKLE DIAMETER	(F) DISTANCE FROM EDGE OF LEAF TO SWAGE LINE		
STEEL HINGES	NON-FERROUS HINGES			5 x 4 (127.0 x 101.60)	5 x 4 1/2 (127.0 x 114.30)	5 x 5 (127.0 x 127.0)
BB1279-ATH	BB1191-ATH	.145 (3.68)	41/64 (16.28)	1 21/32 (42.06)	1 29/32 (48.41)	2 5/32 (54.76)
BB1168-ATH	BB1199-ATH	.190 (4.83)	23/32 (18.34)	1 19/32 (40.49)	1 27/32 (46.84)	2 3/32 (53.19)

ALL NON-BRACKETED DIMENSIONS ARE IN INCHES, ALL BRACKETED DIMENSIONS ARE IN MILLIMETERS.

Machine Screw Size- 12-24 x 1/2" F.H.

Wood Screw Size- No. 12 x 1 1/4" F.H.



Hospital type and round corner template hinges conform to the above screw size and location. They are designated by "HT" and "RC" to catalog number.

Hager template hinges are made in size, gauge and with screw holes located to conform to ANSI-A156.7.

HAGER RESERVES THE RIGHT TO MAKE DESIGN CHANGES WITHOUT NOTICE. CALL HAGER ENGINEERING AT 1-800-325-9995 FOR LATEST REVISION DATE OF TEMPLATE.

HAGER COMPANIES

139 VICTOR STREET
P.O. BOX 12300
ST. LOUIS, MISSOURI 63157-0300

Template No.

T-630