

724 Intumescent Fire Gasketing Installation Instructions I-TW00005 6500-8024 Rev. 4, 01.27.17

Sizes: ☐ 3' x 7' (.9 m x 2.1 m) ☐ 4' x 8' (1.2 m x 2.4 m) ☐ 8' x 9' (2.4 m x 2.7 m)	☐ 4' x 7' (1.2 m x 2.1 m) ☐ 6' x 7' (1.6 m x 2.1 m) ☐ Other	
This product must be installed to allow the proper opening and closing of the door assembly with a minimal amount of force. The door assembly		
should be checked periodically to ensu operation.	re proper 1/16" INTUMESCENT MATERIAL	1-9/16"
JAMB	JAMB J	АМВ
HINGE SIDE DOOR DOOR	HEAD & DOOR DO	DOR
	ASTRAGAL APPLICATIO	N

724 Intumescent Seal has been designed to provide an effective fire stop in the gap around and/or between a pair of fire rated doors. This product is to be installed as illustrated around the perimeter of a door assembly or on the meeting stile of a pair of doors. Care should be taken to install this product without damaging it in any way. The temperature of the frame or the door should be above 40° F. The frame should be thoroughly cleaned removing dust, oil, grease or dirt. When installing on a pair of doors the door should also be free of dust, oil, grease or dirt. The use of isopropyl alcohol is recommended. Cleansed surfaces should be allowed to dry thoroughly before application. For best results, apply when temperatures are between 50° F and 100° F (ideally between 65° F and 80° F). Certain paint products may cause poor adhesion. If necessary, lightly sand the painted surface and then thoroughly clean. Secure adhesion is crucial to the proper performance of this product.

- 1. Measure the frame at the top and both sides. Measure the meeting stile if applicable.
- 2. Cut the gasket to size using a knife or scissors.
- 3. Remove protective backing 1 foot at a time and apply in short sections using firm pressure.
- 4. Adhere seal to the exact location on door or frame where section is to be installed. Do not remove and relocate.
- 5. Inspect to ensure proper adhesion.
- 6. Do not install this product to impede the opening and closing of the door assembly. The door assembly must operate effectively.



POSITIVE PRESSURE TESTED GASKETING MATERIALS FOR FIRE DOORS
FOR APPLICATION TO WOOD AND PLASTIC COVERED COMPOSITE DOORS RATED UP TO
1-1/2 HOUR AND WOOD CORE DOORS RATED UP TO 20M
CATEGORY G
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