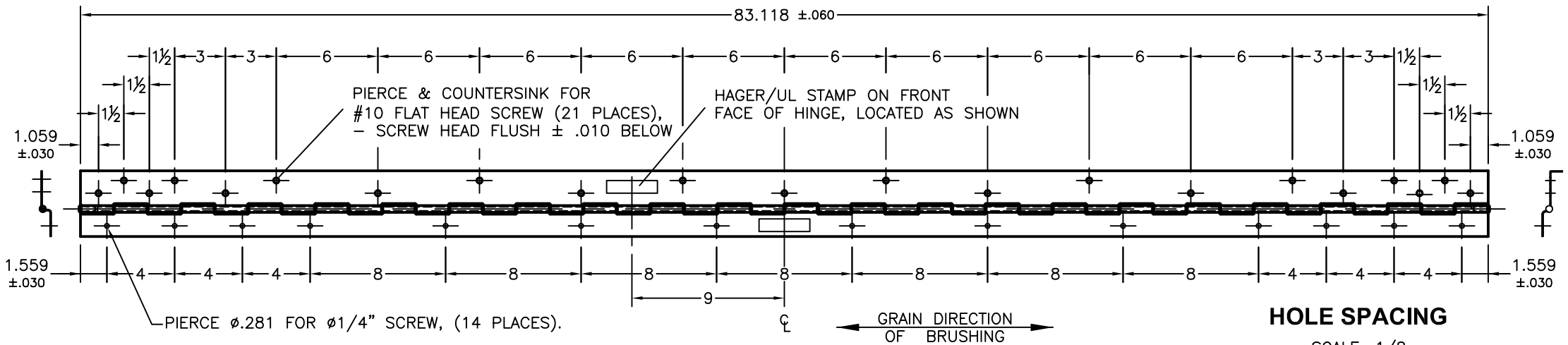
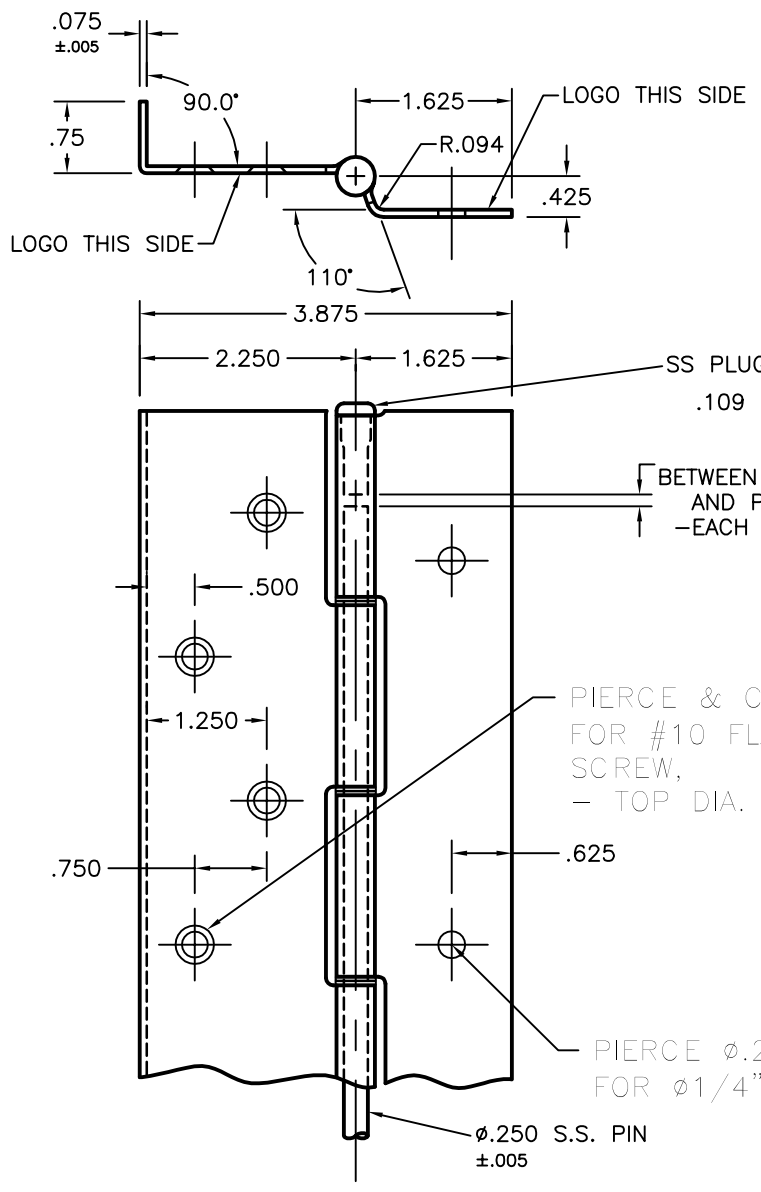
Refer to the General Information section titled Door and Frame Dimensioning.



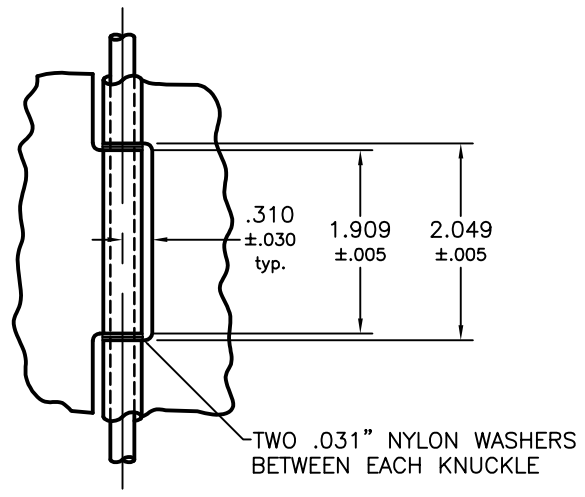
HOLE SPACING

SCALE: 1/8



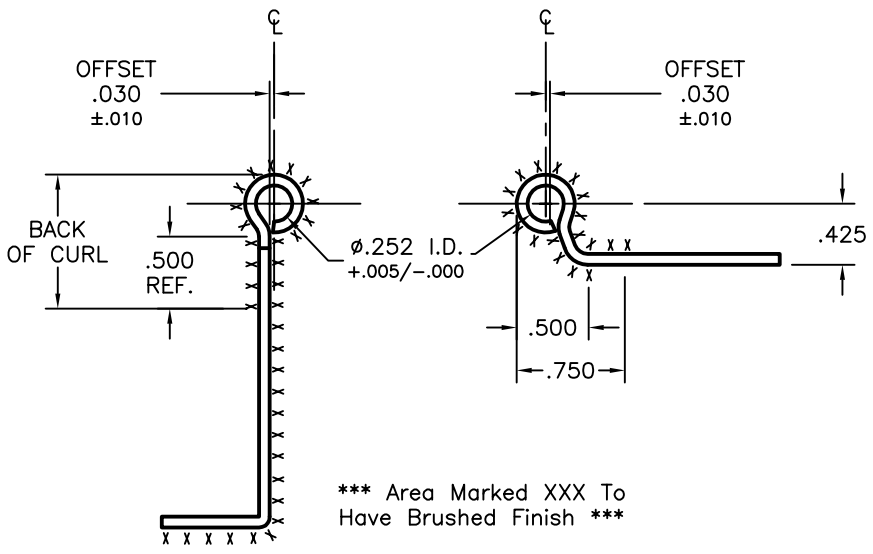
HOLE PATTERN DETAIL

SCALE: 1/2



KNUCKLE DETAIL

SCALE: 1/2



SWAGING DETAIL

SCALE: 3/4

NOTES:

- MATERIAL: .075 STAINLESS STEEL #304–2B FINISH
- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MY VARY
- PARTS ARE TO BE DEGREASED
- AREA OF BRUSHING TO HAVE MINIMAL SCRATCHES & DIE MARKS

DET	QTY	SH	STOCK SIZE	MAT'L	REMARKS

TOLERANCE (UNLESS NOTED)

.X = ± .060
.XX = ± .030
.XXX = ± .015
ANGLE = ± 2°
FRACTON = ± 1/32

REMOVE ALL BURRS
BREAK SHARP EDGES .010 MAX

Bill of Material

REVISIONS

HAGER COMPANIES
HIGHWAY 78 WEST
P.O. BOX 3368
OXFORD, ALABAMA 36203

HAGER – MODEL 790–906 – 83"
CONTINUOUS STAINLESS STEEL HINGE

DATE 08–26–04 | DR. MRD | SCALE AS NOTED
FILENAME z:\stainless\templates\790906.dwg
DRAWING NO. 74698031